



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-727-045
Job Sheet 172871



Part No: D350-727-045

Job Qty: 2 ea

Part Name: AS350/355 OEM Replacement Wearplates - Full-Length



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/22/18

Job Tracking No:

Due Date: 3/2/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 6 IPP Rev:A 05.05.12 New issue KJ/JLM IPP REV:B 12.04.11 AS PER ECN 12-546 DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	3/2/18	3/2/18	0.00	0.00	Start Up Stores/Pkg-1		MAR 02 2018
110	Packaging	2 pcs	3/2/18	3/2/18	0.00	0.00	Packaging1-3		MAR 02 2018
120	QC	2 pcs	3/2/18	3/2/18	0.00	0.00	QC4		Smb
125	DC	2 pcs	3/2/18	3/2/18	0.00	0.00	DC		
130	Packaging	2 pcs	3/2/18	3/2/18	0.00	0.00	Packaging3-1		Smb
140	QC21-FG	2 Ea	3/2/18	3/2/18	0.00	0.00	QC21		MAR 02 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D350-727-045 CHG003
Descriptions: 130 - Identify and pack for shipping as per PPP D350-727-045 Location:FG041

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3319-1	Forward Wearplate	2 Ea (1 ea)	90-Start up Operation	S047236
D3319-3	Full Length Wearplate	2 Ea (1 ea)	90-Start up Operation	S032853

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3319-1	2	16	0
	D3319-3	2	32	0

Part Specifications

Specifications could not be found.



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Container No: S047236



Part: D350-727-045

Job No: 172871

Serial No/Batch: S047236

Revision:

Inspector:

Date: 03/02/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

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Part Number: D350-727-015/-045

Description: WEARPLATE, FULL LENGTH, LH/RH

[illegible]